



Espacenet

Bibliographic data: JP H08505696 (A)

MULTICHAMBER CONTAINER FOR BLOOD OR OTHER FLUID SAMPLES

Publication date: 1996-06-18

Inventor(s):

Applicant(s):

Classification:

- **international:** **A61B5/15; A61B5/154; A61B5/155; G01N1/10; G01N33/48;**
(IPC1-7): A61B5/14; G01N1/10; G01N33/48
- **European:** A61B5/14B12; A61B5/14B8

Application number: JP19930508830T 19930928

Priority number (s): WO1993GB02018 19930928; GB19920020597 19920930

Also published as:

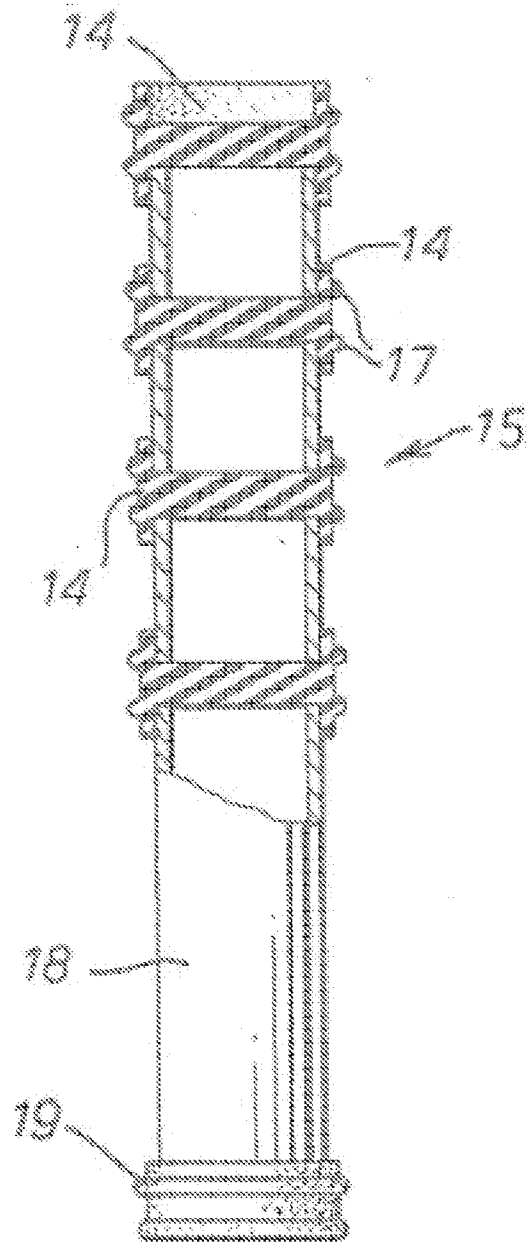
- WO 9407415 (A1)
- US 5882318 (A)
- GB 2285794 (A)
- EP 0662801 (A1)
- EP 0662801 (B1)
- *more*

Abstract not available for JP H08505696 (A)

Abstract of corresponding document: WO 9407415 (A1)

A device for taking fluid samples, comprising sample chambers which are separable after filling, have self sealing closures and are so disposed that a needle can fill them successively without withdrawal from an initially pierced closure that separates the chambers, or the first of them, from the exterior.

Last updated: 12.10.2011 Worldwide Database 5.7.23.2; 95p





INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5 : A61B 5/14	A1	(11) International Publication Number: WO 94/07415 (43) International Publication Date: 14 April 1994 (14.04.94)
--	-----------	--

(21) International Application Number: PCT/GB93/02018

(22) International Filing Date: 28 September 1993 (28.09.93)

(30) Priority data:
9220597.0 30 September 1992 (30.09.92) GB

(71) Applicant (for all designated States except US): INTELLECTUAL PROPERTY INVESTMENT CORPORATION [WS/WS]; Ground Floor, John Williams Building, Falealili Street, Apia (WS).

(71)(72) Applicant and Inventor: BOYDE, Tom, Robin, Caine [GB/GB]; Flat 8, 123 Gloucester Place, London W1H 3PJ (GB).

(74) Agent: PHILLIPS & LEIGH; 7 Staple Inn, Holborn, London WC1V 7QF (GB).

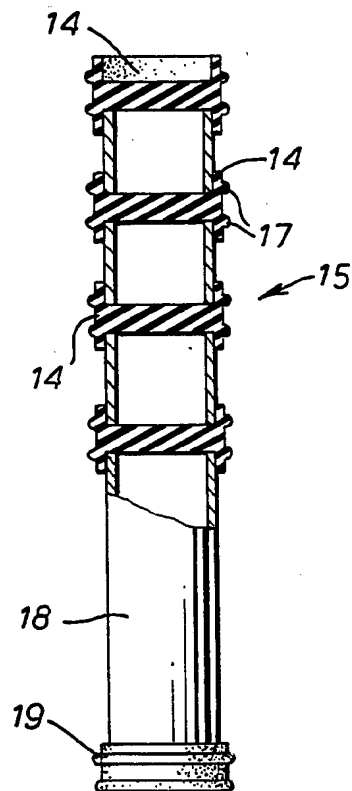
(81) Designated States: AT, AU, BB, BG, BR, BY, CA, CH, CZ, DE, DK, ES, FI, GB, HU, JP, KP, KR, KZ, LK, LU, LV, MG, MN, MW, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SK, UA, US, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).

Published*With international search report.*

(54) Title: MULTICHAMBER CONTAINER FOR BLOOD OR OTHER FLUID SAMPLES

(57) Abstract

A device for taking fluid samples, comprising sample chambers which are separable after filling, have self sealing closures and are so disposed that a needle can fill them successively without withdrawal from an initially pierced closure that separates the chambers, or the first of them, from the exterior.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FR	France	MR	Mauritania
AU	Australia	GA	Gabon	MW	Malawi
BB	Barbados	GB	United Kingdom	NE	Niger
BE	Belgium	GN	Guinea	NL	Netherlands
BF	Burkina Faso	GR	Greece	NO	Norway
BG	Bulgaria	HU	Hungary	NZ	New Zealand
BJ	Benin	IE	Ireland	PL	Poland
BR	Brazil	IT	Italy	PT	Portugal
BY	Belarus	JP	Japan	RO	Romania
CA	Canada	KP	Democratic People's Republic of Korea	RU	Russian Federation
CF	Central African Republic	KR	Republic of Korea	SD	Sudan
CG	Congo	KZ	Kazakhstan	SE	Sweden
CH	Switzerland	LJ	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovak Republic
CM	Cameroon	LU	Luxembourg	SN	Senegal
CN	China	LV	Latvia	TD	Chad
CS	Czechoslovakia	MC	Monaco	TG	Togo
CZ	Czech Republic	MG	Madagascar	UA	Ukraine
DE	Germany	ML	Mali	US	United States of America
DK	Denmark	MN	Mongolia	UZ	Uzbekistan
ES	Spain			VN	Viet Nam
FI	Finland				

MULTICHAMBER CONTAINER FOR BLOOD OR OTHER FLUID SAMPLES

Area of the Invention

Much of what follows refers specifically to the collection of samples of venous or arterial blood for the performance of chemical, biochemical, biological or physical tests; as is often required in the practice of medicine for diagnosis of disease, control of treatment, or monitoring of progress. The principles of the invention are however applicable more widely, to the collection of other fluids, whether of pathological or biological nature, or otherwise.

Problems

The procedures and equipment used at present for taking blood samples remain imperfect, with many problems. Those particularly addressed by the present invention are as follows:

- i) It is frequently necessary to take several samples of blood from one patient at one time for different tests. To avoid undue distress to the patient from multiple skin punctures, but also because for some diagnostic and analytical purposes it is desirable that all the different samples are known to come from a single site at exactly the same time, blood is drawn from the blood vessel through a needle or an indwelling catheter and distributed between several pre-prepared containers, with or without the intervention of a syringe to serve as a primary but temporary extracorporeal receptacle. The eventual containers differ most often in respect of the additives placed within them to prevent coagulation (according to the test to be done), or to encourage coagulation, or to facilitate separation of cells from

the fluid portion of blood, etc. But they may differ also in size, and even if containing the same additives, separate containers may be required for despatch to different analysts.

ii) In nearly every case the blood must be distributed immediately between eventual containers, adjacent to and within view of the patient. This is anyway a tense situation, made more so by the manipulative difficulties. Tension is communicated to the patient, with adverse effects which are greater because he (or she) is anyway concerned about losing even a little of his blood, is usually upset by the mere sight of blood, and more so if it is spilled.

iii) After any blood-sampling operation, traces of blood are inevitably found on the cotton swabs which are invariably used, or the outside of the container, needle or other apparatus. But in a multiple-sampling operation such spillage is much more extensive. Any such contact between the sampled blood and the environment is undesirable for two distinct reasons - the blood itself may be altered so that the test result is incorrect or misleading, and there is a health hazard from blood contacting other people (e.g. AIDS infection of health-care personnel).

iv) The containers for blood for analysis must be labelled to show that they come from the patient concerned, and at what date and time. Whether or not a system of pre-labelling is used, the conditions of blood-taking are such that confusion of labelling is frequent. The laboratory or other personnel carrying out the tests have usually no direct means of detecting that an error has occurred, so that the result reported appears to refer to the patient and/or sampling time concerned but in fact is based on analysis of a sample from a quite

different person or a different time. Commonly two samples are interchanged, so that results on two patients or two sampling times are affected. The consequences of this type of error can be serious, even fatal, and moreover, if the cause is not detected, there may be loss of confidence in test results for the future.

v) When an indwelling catheter is used, it must be filled with a solution to prevent coagulation, and in any case is commonly used for infusion of fluids. Thus, when a blood sample is to be drawn from an indwelling catheter, the first portion of fluid flowing from the catheter is not blood at all, or not a representative sample, and must not be used for analysis. To a lesser degree, the first portion of any sample of blood drawn via conventional venous or arterial puncture should be viewed as non-representative. Whether the matter is sufficiently serious to demand action varies according to the tests required.

vi) Ease of manipulative procedure is of positive benefit to health as discussed under (ii) and (iii) above. But medical services must be delivered at low cost if they are to be available to the whole population. Also, equipment for taking or handling blood should preferably not be re-used, for reasons analogous to those under (iii). Thus sample containers should be constructed of such materials, and of such a simple design as to be inexpensive and disposable, as well as being easy in use.

Prior Art

The problems discussed above are well recognised, and numerous designs and patents exist which address one or more of them.

1a) Self-sealing stopper and hollow needle

Important, but not directly relevant to the question of novelty in the present invention is the use of a pre-evacuated or evacuable container with a self-sealing stopper of rubber or a similar material such that, when the stopper is penetrated by a needle, blood up to a predetermined volume can flow into the container without any further action by the operator other than to keep the channel for blood flow unobstructed (not always easy!). For a SINGLE sample of blood this can minimise spillage and patient distress. See e.g. what is possibly the first use of a self-sealing penetrable rubber stopper, Kleiner U.S. 2 460 641 ref. 15. A further reference that may be mentioned, though not concerned with blood sampling, is Chavarot Fr. 950 588 ref. 16.

b) Evacuated Container

Using a different means for sealing the evacuated container, the earliest patent is probably Brown US 1 124 285 ref. 17, possibly the first pre-evacuated blood-taking vessel.

c) Allowing escape of gas

If non-evacuated containers with perforable seal are used (with needle) means must necessarily be provided for removing or allowing escape of the air or gas enclosed.

- 2) Means of controlling flow from a double-ended needle, or catheter, i.e. how to minimise blood spillage as several different containers are filled in turn

Common practice at the present day, though not universal, is to use a double-ended needle of which the extra-corporeal end is shrouded with a soft rubber sheath resembling a condom in geometry, though not in size. The sheath is penetrated easily when the extra-corporeal needle-end is thrust through the rubber stopper of an evacuated sample tube, but up to that time has acted as a valve preventing premature escape of blood. When the needle is withdrawn, the sheath re-seals at least in part, and thus limits the spillage of blood as several different evacuated sample containers are attached in turn. Such means are only partly successful in preventing spillage of blood. Such needle-sheaths tackle problems (i) and (iii) in an inexpensive manner, but with only partial success - and running through a series of sample containers at the bedside cannot be called elegant. For illustrations (but not the original invention) see refs. 1 - 3.

Other additional on-off valve systems are described in many patents, of which examples are refs. 1, 2, 4 - 6.

Any on-off valve system should be helpful in limiting blood spillage, but these do not meet the requirement for simplicity (vi).

- 3) Simultaneous distribution of blood to several separate containers

Refs. 7 - 10 cover devices which attempt to solve problem (i) by allowing blood from a single venepuncture to flow

along a system of channels to several containers in a manner which is, in principle totally enclosed. Thus blood spillage (iii) should be minimal, at least at the bedside - limited to the venepuncture itself. These devices are relatively complex and costly, and there are difficulties of scale and of maintaining flow.

4) Chamber intermediate between blood source and collection container

Many patents provide for a preliminary chamber between the extracorporeal needle-end and the main blood collection chamber, or a chamber within the double-ended needle system itself. (e.g. refs. 5, 7, 11-13). The objectives vary. The most consistently cited objective is a "tell-tale" to allow the operator to confirm that the venepuncture needle is in place by the appearance of blood in this "tell-tale chamber", for example Percarpio U.S. 4 155 350 ref. 13.

Here the stopper of an evacuated collection container is itself hollow - and made of translucent material so that its contents can be seen. Advantages cited are that the angle of the needle to the vein is variable and flexible, and blood can be seen to enter the hollow stopper, confirming that the venepuncture needle has reached its target and is within a blood-filled space. However there is no suggestion that the stopper is used to collect a sample; it is not for example evacuated and contains no materials such as anticoagulants.

5) McDonald U.S. 3 937 213 ref. 14 describes what is more a system or kit of units than a single device. Blood is collected from an intravenous needle and flexible tube into a first evacuated container. Then in a second

operation, with or without prior centrifugation to separate cells from plasma or serum, blood or the liquid portion of blood is transferred (again via needles and flexible tubes) into a second evacuated chamber, within which are individual sample tubes which can be filled in turn or the sample tubes are each individually evacuated. There are many subsidiary features to the system. Although the system fulfils several of the intended functions of the present invention, the concept of filling chambers in turn by passing one needle successively through outer and one or more inner dividing closures is not present. There are objections too on the basis of complexity, fiddly operation, risk of contamination of laboratory personnel, mis-identification of samples, etc.

References

- | | |
|-----------------------|-------------------------|
| 1. Ritter | DE 3 740 269 |
| 2. Wanderer | US 4 731 059 |
| 3. Zanotti | US 5 084 034 |
| 4. Russo | US 3 494 352 |
| 5. Abramson | US 4 166 450 |
| 6. Christinger | US 4 441 951 |
| 7. Cinqualbre | US 3 405 706 |
| 8. Horn | US 3 494 351 |
| 9. Sausse | US 3 696 806 |
| 10. Cinqualbre | US 3 848 581 |
| 11. Kaufman | US 4 340 068 |
| 12. Percarpio | US 4 886 072 |
| 13. Percarpio | US 4 155 350 |
| 14. McDonald | US 3 937 213 |
| 15. Kleiner | US 2 460 641 |
| 16. Chavarot | FR 950 588 |
| 17. Brown | US 1 124 285 |
| 18. Becton, Dickinson | AU 627 387 |
| 19. Terumo K.K. | JP 62-51238 (63-216542) |

Principles of the Invention

Important features of the invention are set out in the claims but are also discussed generally below without necessary limitation to what is in the claims.

Most broadly however the invention lies in a device for taking samples of blood or other fluid, comprising two or more sample chambers separable after filling, the chambers having perforable, self sealing diaphragm or other closures and being so disposed that a hollow needle, in communication with a source of the fluid, can fill them successively without withdrawal from an initially pierced closure that separates the chambers, or the first of them, from the exterior.

The device thus consists of a number of chambers for receiving blood or other fluid, which are separated from each other and from the environment by perforable, self-sealing diaphragms, stoppers or like closures. The chambers are so arranged that a hollow needle which is in communication with a source of blood or other fluid can be passed through an outer closure and then through one or more inner closures, each chamber being filled in turn. Most simply, the chambers and closures form a linear sequence so that the needle passes through each preceding chamber on its way to the next - filling them on advance or withdrawal. However where chambers are not linearly successive an outer diaphragm is pierced then, without withdrawal, the diaphragms of successive chambers below are pierced by relative movement of needle, chambers or both. The linearly successive chambers are simplest to provide and use. Chambers in parallel may however have advantages, particularly in provision of all chambers with a rounded end integral with the main body of the chamber and more resistant to centrifugation than designs in which lower end of the tube is closed with an elastomeric plug.

It is preferable for the chambers to be evacuated so that fluid flows in until pressures inside and outside the chamber are equalised. But this is not an essential feature. In the case where pre-evacuation is not used, means must be provided for withdrawal or escape of gas. Most conveniently, this is by providing that needle which delivers blood or other fluid to the chamber with separate passages for the inward flow of blood and the outward flow of gas.

The connections between chambers, in the assembled device, are required to be gas-tight if pre-evacuation is to be used. For cheap disposable devices to be manufactured in plastics, or glass, suitable connection is for example by means of elastomeric plugs, or screw threads, or a sealing wrap, or by continuity of the matrix across the join. For separation, glass for example can readily be induced to crack along predetermined lines, as in ampoules of injection drugs, or a sealing wrap can be cut with a knife.

Generally, separation of the chambers after filling with sample can be by unscrewing, by disconnecting a joint relying on an elastomeric plug, or by cutting (whether through the matrix of the material which forms the chambers, a plug which forms the junction, or a sealing wrap), though there is no limitation to any particular method.

Concerning the outward flow of gas where chambers are not evacuated, to avoid the risk of blockage of such outward flow by the inflowing blood or other fluid, the inlet and outlet holes for the flow channels are suitably separated, and more than one outward flow channel can preferably be provided.

After filling, the chambers are separated from each other and the contents of each are available to be used for different purposes, despatched to different destinations, etc. Preferably, the chambers should be joined together in such a way that after separation from each other they cannot be

re-united, or alternatively that it will be obvious upon inspection that such separation has previously occurred. This is automatic when to separate the chambers the closures are sliced through within their thickness, separating the chambers but leaving them sealed, but for example a sealing wrap also gives a tamper-evident assembly very conveniently.

During manufacture, arrangements are made to place within each chamber a suitable additive (or no additive) so that the blood or other fluid is suitably prepared for whatever purpose is intended. The chambers of one device may contain different additives or the same additive, and may differ in volume.

Preferably also, during manufacture, all the chambers of each device are marked in a permanent and preferably machine-readable way to indicate that they belong to one set.

Detailed Description

Figures 1 - 4, enlarged and not to scale in detail, illustrate alternative embodiments of the invention, but these are not necessarily the only possibilities. Different aspects of the use of the invention are shown in the various figures, and it is to be understood that aspects not shown in a particular figure may be applicable to that embodiment.

Figure 1 shows an embodiment in which the first chamber (1) to be penetrated by the needle (2) is attached to or forms part of the stopper (3) of a larger sample container (4), and would be separated from that container by the act of removing the stopper (3). Only two chambers (or spaces) are shown, but additional spaces could be provided by way of a construction resembling that in Figure 2 or otherwise. As drawn, the needle (2) is shown penetrating through the first chamber (1) and a self-sealing membrane (5) into the second chamber (4), into which it is delivering blood (6), having already

partially filled the first chamber (7): thus in this particular embodiment both chambers had been evacuated or partially evacuated before use. The needle (2) shown either forms part of a double-ended needle system or is attached to a syringe or an indwelling catheter. The figure makes it obvious why, if the chambers were not evacuated before use, it would be preferable to fill the lower (furthest distant) chamber first; for otherwise once the upper chamber was filled, the needle would be pushed down through the liquid and any channels provided for escape of gas might be blocked by blood.

Figure 2 shows an embodiment in which a series of units (8) screw into each other to form a stack (15), which may in principle be of any number of units, and the individual units may differ in length. As drawn, the lower unit (9) has a rounded, closed end (10) so that it can be used as a centrifuge tube, usually but not necessarily after separating from the other units. As drawn, the upper unit is sealed at the top end by a stopper (11) of rubber-like material, but an empty unit or adapted (short) unit can also serve for this purpose. If this embodiment is to be used as a series of evacuated units, the screw fitting (12) must be so designed and made as to hold the vacuum, or for example a sealing wrap as discussed below used. It is possible to fuse the lower to the upper unit at one or more points around the circumference of each join such that the units concerned cannot be unscrewed and thus separated from each other without breaking the fused portions. If reassembled, it is then visible to inspection that the fused portion has already been broken and therefore that the units have been dis-assembled at some earlier time.

Figure 3 shows an embodiment in which the chambers each consist of a length of tubing (1) usually of clear or translucent rigid plastic, with open ends which are sealed and enclosed by a double-sided elastomeric plug (14). In this embodiment, the device consists of a stack (15) of such

chambers which are divided from each other after filling by cutting through each of the intermediate elastomeric plugs (14) in such a way that the integrity as a plug is maintained on both sides of the cut (16). As drawn, the plug has ridges (17) to define the point of cut, but this is not an essential feature. As drawn, the lower chamber (18) is of larger volume than the others and is designed to be subjected to centrifugation using the lower elastomeric plug (19) as a base. Neither of these however is an essential feature. In particular, the lower chamber may be constructed with an integral, rounded, rigid, plastic base such as is illustrated in Figure (2) (10), and this is preferred at higher centrifugal forces to obviate the risk of leakage.

The detailed additional drawings of Figure 4 show an elastomeric wrap (20) that in Fig. 4a may be used with the screwed assembly of Fig. 2 or in Fig. 4b in an assembly where the wrap alone secures units in the series. Such wraps conveniently provide both sealing, where evacuated units are used, and a tamper-evident construction, in that the wrap is destroyed on removal, or at least cut, to separate the units. Fig. 4c shows a further method of assembling units where a sealed-in pierceable membrane (21) like that in Fig. 2 is used but there is a separate elastomeric assembly plug (22) corresponding in that respect to the plugs (14) of the units of Fig. 3.

Method of Use

As to filling with blood or other liquid, the method of use in all these embodiments is the same, and is here described as if the chambers were pre-evacuated.

If a syringe is used, it is first filled with blood and the needle (2) is then thrust down through the stopper (3) and blood allowed to run into the first chamber (1). When it is full, or sufficiently full, or pressures have equalised, the

needle is thrust further through diaphragm (5) into the lower chamber (4), and this in turn is allowed to fill. The needle is then withdrawn and the chambers are separated, in the case of the embodiment of Figure 1 by "removing" the stopper (3), open chambers are sealed, as may be required for some chambers in the embodiments of Figures 1 and 2, and the separated chambers despatched to their intended destinations.

Alternatively, the needle may form part of a double-ended needle system. In that case, once the lower (most distant) chamber is appropriately filled, the intravenous needle will be first withdrawn from the vein (unless special circumstances dictate otherwise) before the extracorporeal needle-end is withdrawn from the device.

Alternatively, the needle may be attached to an indwelling catheter. In this case, the first chamber would be for discard, as discussed above, and would be appropriately sized to ensure that all contaminants from the lumen of the catheter were flushed out by fresh blood flowing from the blood-vessel. When all chambers were filled, the flow of blood from the catheter would be arrested by a valve or other means before withdrawing the needle from this device.

If the chambers are not pre-evacuated then as discussed earlier the furthest chamber is filled first so that the needle's gas escape channels remain clear.

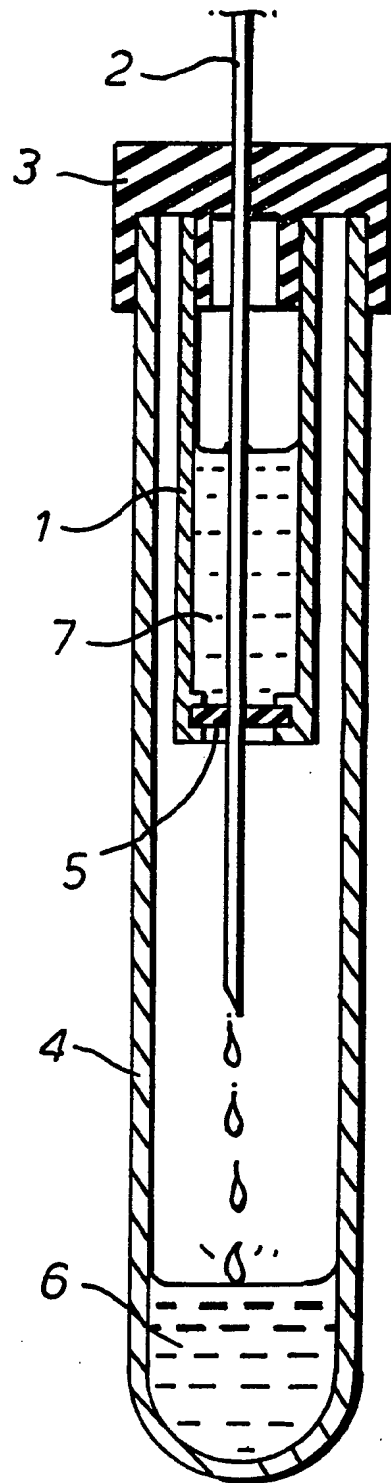
CLAIMS

1. A device for taking samples of blood or other fluid, comprising two or more sample chambers separable after filling, the chambers having perforable, self sealing diaphragm or other closures and being so disposed that a hollow needle, in communication with a source of the fluid, can fill them successively without withdrawal from an initially pierced closure that separates the chambers, or the first of them, from the exterior.
2. A device according to claim 1 wherein the chambers are in a linear series separated by a corresponding series of closures successively pierced by the needle.
3. A device according to claim 2 wherein the chambers are separable by cutting the or each separating closure, still sealed, across within its thickness.
4. A device according to claims 1, 2 or 3 wherein the chambers are united by a sealing wrap or other tamper-evident means.
5. A device according to any preceding claim wherein the chambers are pre-evacuated to allow fluid to enter from the needle without gas having to escape, the chambers being sealed against ingress of gas by the self sealing closures themselves or by the tamper-evident sealing wrap of claim 4 or by other means.
6. A device according to claim 2, when for use with a needle having one or more passages allowing gas to escape from the chambers as the fluid enters, the openings of the fluid and gas passages being separated by less than the depth of the chambers, and the combination of such needle and device.

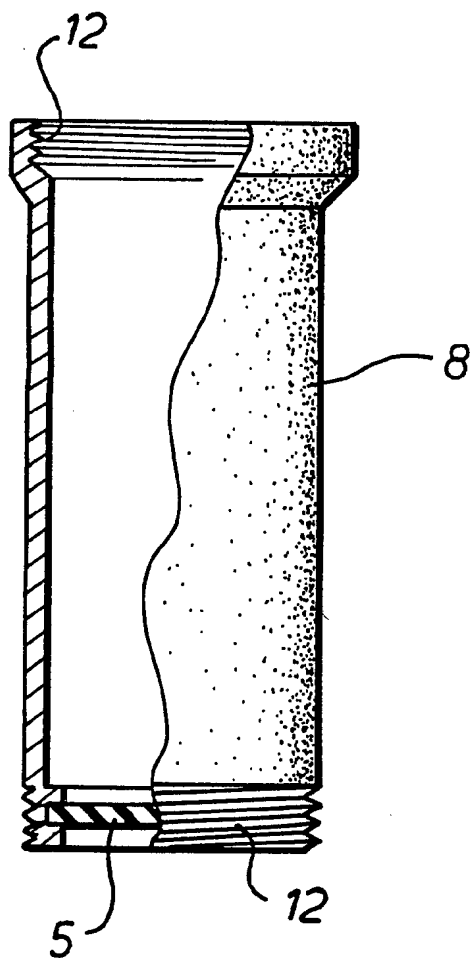
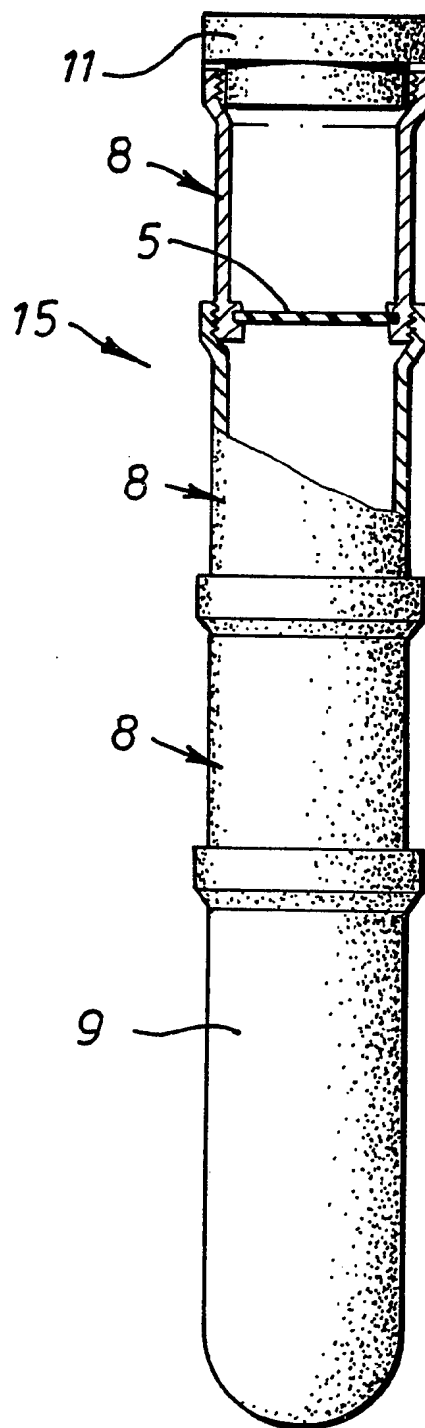
7. A method of taking samples of blood or other fluid wherein the chambers of a device as claimed in any of claims 1 to 6 are filled with samples, by use of the hollow needle, and are separated for subsequent analysis or test of the samples.

1/4

FIG.1



2/4

FIG. 2b**FIG. 2a**

3/4

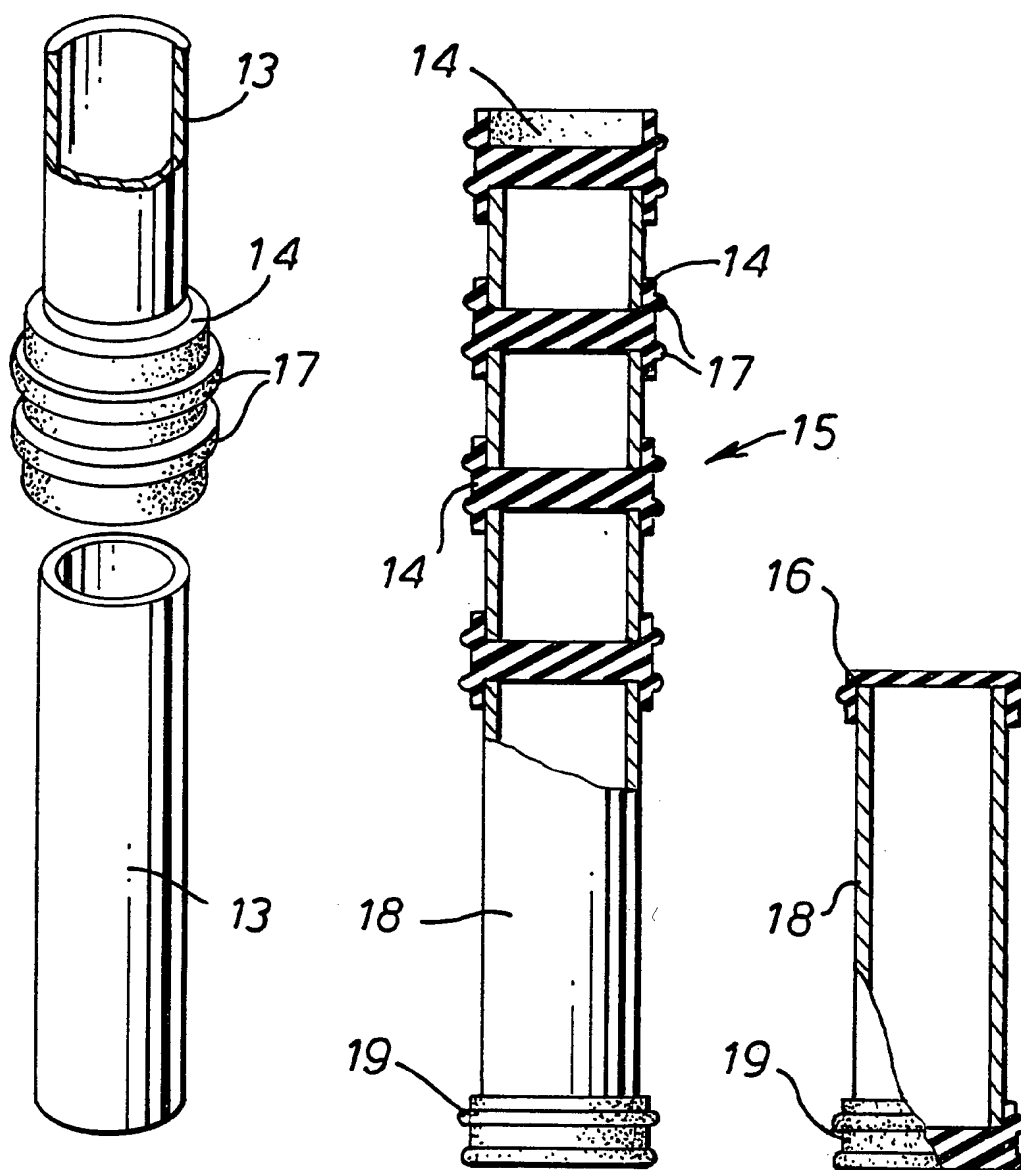
FIG.3b**FIG.3a****FIG.3c**

FIG.4c

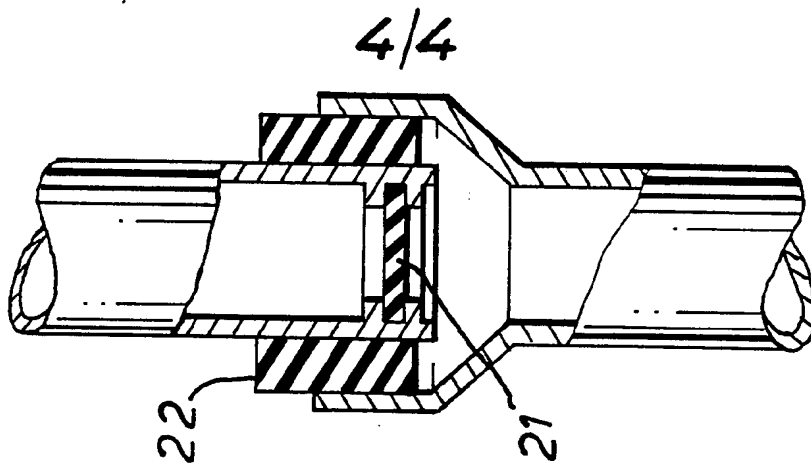


FIG.4b

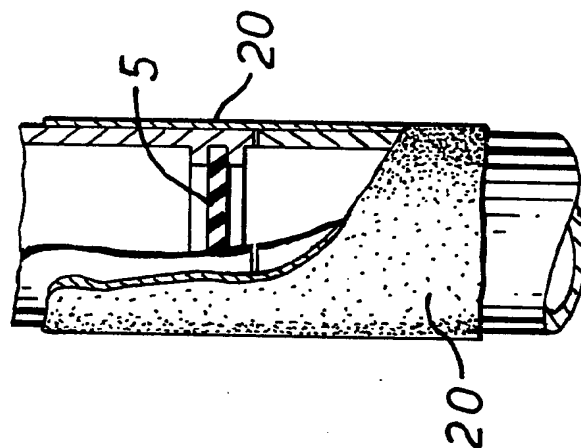
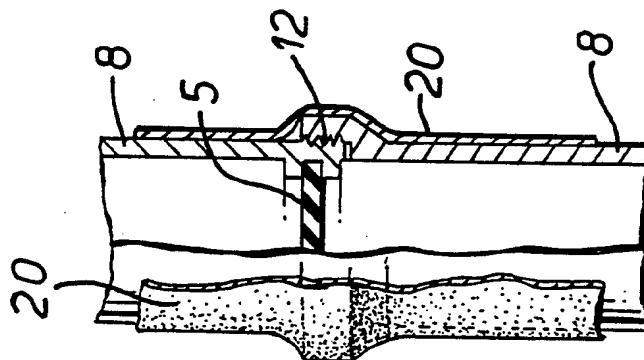


FIG.4a



INTERNATIONAL SEARCH REPORT

Internat. Application No
PCT/GB 93/02018

A. CLASSIFICATION OF SUBJECT MATTER
IPC 5 A61B5/14

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 5 A61B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US,A,3 382 865 (A.L. WORRALL JR.) 14 May 1968	1,2,5,7
Y	see the whole document ---	3,6
X	US,A,3 706 305 (H.J.BERGER ET AL.) 19 December 1972	1,2,4,5,7
Y	see the whole document ---	3,6
Y	US,A,3 749 084 (A.L.CUCCHIARA) 31 July 1973	6
	see the whole document ---	
X	EP,A,0 448 795 (BECTON DICKINSON & CO.) 2 October 1991	1
	cited in the application see the whole document ---	
	--- -/--	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search

29 December 1993

Date of mailing of the international search report

20. 01. 94

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+ 31-70) 340-3016

Authorized officer

Hunt, B

INTERNATIONAL SEARCH REPORT

Intern al Application No
PCT/GB 93/02018

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO,A,90 04351 (P.I. LINEBACK) 3 May 1990 see the whole document ---	1
A	US,A,4 099 520 (D.H.DECKER ET AL.) 11 July 1978 see the whole document ---	1
A	GB,A,2 176 711 (CHESEBROUGH-POND'S INC.) 7 January 1987 see the whole document -----	1

INTERNATIONAL SEARCH REPORT

Information on patent family members

Intern. Application No

PCT/GB 93/02018

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A-3382865		NONE	
US-A-3706305	19-12-72	NONE	
US-A-3749084	31-07-73	NONE	
EP-A-0448795	02-10-91	AU-B- 627387 AU-A- 6803590 JP-A- 4221530	20-08-92 03-10-91 12-08-92
WO-A-9004351	03-05-90	US-A- 4936315 AU-A- 4499889	26-06-90 14-05-90
US-A-4099520	11-07-78	NONE	
GB-A-2176711	07-01-87	US-A- 4703763 AU-B- 595807 AU-A- 5888386 CA-A- 1297364	03-11-87 12-04-90 24-12-87 17-03-92